



# XTS 204 MMA INVERTER

NEW



- DIGITAL DISPLAY  
FOR EASY SETTING  
- LIFT ARC TIG MODE

## KEY FEATURES

- 230V input
- 200A @ 25% duty cycle
- Generator friendly
- Easy electrode striking with arc force & re-striking with hot start
- Supplied with electrode holder, 3m cable, 3m earth lead
- Connections 35-50mm dinse
- Over voltage & over current protection
- 3 Years return to base warranty + 3 years servicing plan
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 & RoHS Compliant

## MULTI MODE

The XTS 204 is a compact but powerful machine ensuring maximum portability and performance.

Electrodes up to 4.0mm can be used with ease.

## TIG WELDING

By fitting the optional TIG torch and coupling to a suitable gas supply the XTS 204 can be used for TIG welding and is suitable for welding steel and stainless steel.

The lift arc mode limits the arc current when the tungsten touches the work piece preventing electrode damage.

## GENERATOR FRIENDLY

The XTS 204 is able to cope with inputs which fluctuate by +/-15% & can be used with the majority of generators.

The machine is housed in a rugged steel case. A carry case is available as an optional extra.



PARAMETER	VALUE
Output Current	10-200A
Input Voltage	230V 1P
Max Electrode Size	4.0mm
No Load Voltage	50V
Cable Connection	35-50 Dix
Duty Cycle	200A @ 25%
Min Fuse Rating	32A
Input Current (Eff)	20A
KVA	8.2
Generator Size*	10 KVA
Enclosure Protection	IP23S
Dimensions (LxWxH mm)	285 x 120 x 250
Weight (kg)	4.8

\*Generator requires AVC

STOCK CODE	DESCRIPTION
XTS204	200A MMA Inverter 230V
XTS204-P1	MMA Inverter c/w WP17V Torch Package

For full package contents  
see page 328

ACCESSORY INFORMATION:	
STOCK CODE	DESCRIPTION
WP17V-12-2IX	WP17V TIG Torch 12.5ft
CKE203i	Electrode Holder Cable Kit 3m
CKC203i	Earth Cable Clamp Kit 3m
E700123	Argon Regulator Single Stage 2 Gauge
WP17AK	TIG Spares Kit in Plastic Case
XR935H	Light Reactive Welding Helmet
XTICC	Carry Case



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WARRANTY VALID FOR UK & IRELAND ONLY

**WP17V TORCH**  
See pages 244 for more information.