



# XTM 201I SINGLE PHASE MIG INVERTER

NEW



- MULTI PROCESS MIG/MMA/ LIFT TIG
- SYNERGIC CONTROL
- DUAL DIGITAL DISPLAY
- STORAGE DRAWER

## KEY FEATURES

- 230V single phase
- 200A @ 25% duty cycle
- Compact and portable
- Synergic MIG
- Lift TIG and MMA
- Accepts 5kg (200mm) spools
- IP23S
- Supplied with 3m Earth Lead
- 2T/4T trigger latching
- 3 Years return to base warranty + 3 years servicing plan
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 & RoHS compliant

## FEED ROLL KITS AVAILABLE

See pages 332 for more information.



## PARWELD TV

See Parweld Machines in action on Parweld TV, with new machines added regularly

## DC OUTPUT

The smooth DC output ensures excellent arc characteristics. Materials up to 4mm can be welded with ease. Synergic control provides rapid setting. Lightweight construction means the machine is very portable and the removable Euro connection torch makes for easy transport and storage. Can be used in MMA, Lift TIG, MIG manual and synergic with or without GAS. Wire sizes of 0.8-1.0mm can be used with ease.

## GENERATOR FRIENDLY

The XTM 201I is able to cope with inputs which fluctuate by +/-15% & can be used with the majority of generators. The machine is housed in a steel case with an integrated carry handle.



PARAMETER	VALUE
Style	Portable
Machine Type	Inverter
Max Current	200A DC
Wire Feed Speed	2-18m/min
Voltage	18-26.5V
Spool Size	200mm (5kg) 100mm (1kg)
Feed Box	2R
Wire Size	0.8-1.0mm
Duty Cycle	200A @ 25%
Input Voltage	230V 1P
Min Fuse Rating	16A
Input Current (Eff)	18A
KVA	10.35
Generator Size*	7 KVA
Enclosure Protection	IP23S
Dimensions (LxWxH mm)	469 x 223 x 421
Weight (kg)	15.5

\*Generator requires AVC

STOCK CODE	DESCRIPTION
XTM201I	200A MIG Inverter 230V
XTM201I-P1	Machine c/w MIG Torch and Regulator
XTM201I-P2	Machine c/w TIG Torch and Electrode Lead

For full package contents  
see page 330

ACCESSORY INFORMATION:	
ECR1500-30ER	Eco-Grip Max® 150A MIG Torch 3m
ECR2500-30ER	Eco-Grip Max® 250A MIG Torch 3m
XP200A-30E	XP8 200A MIG Torch
WP17V-12-2IX	Tig Torch x 12ft Air Cooled
CKE203i	Electrode Holder Cable Kit
CKC203i	Earth Cables Clamp Kit 3m
E700123	Argon Regulator Single Stage 2 Gauge
XR935H	Light Reactive Welding Helmet

**ECO-GRIP MAX® 150A TORCH**  
See pages 48 for more information.

WARRANTY VALID FOR UK & IRELAND ONLY